Application Guidelines

PRINTING & TRANSFERRING INSTRUCTIONS using an Iron

1. Printing and Preparing Image.
   - The white/smooth surface (without back print) is the imaging-side of the paper.
   - Print design on the paper as normal image viewing (not as mirror image).
   - Refer to printer settings (below): single-sided feeding is recommended.
   - Before printing final image, produce on economy grade paper to test for layout/design.

2. Cut-Out Design.
   - Do not leave a margin around edge of the image.
   - Round off edges to avoid corner lift-off after washing.

   - Remove backing paper by carefully tearing a corner and peeling away from the face/image or if scored, by peeling away at score line on backside.

4. Preparing for Transfer.
   - Heat iron without steam to maximum cotton setting.
   - Fabric should be 100% cotton; iron first if necessary to ensure flatness.
   - Let fabric cool before ironing transfer image; keep fabric on a smooth surface.
   - Place transfer paper with design facing upwards in desired position on fabric.
   - Cover image with enclosed overlay paper.

5. Ironing/Transferring Image.
   - Apply hot, dry iron and follow guidelines below for pressure and ironing time.
   - Iron with non-stop motions from top to bottom and side to side.
   
   Hand Iron Transfer
<table>
<thead>
<tr>
<th>Fabric Color</th>
<th>Print Side</th>
<th>Printing</th>
<th>Silicon Sheet</th>
<th>Temp. to C</th>
<th>Ironing Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Midnight Dark</td>
<td>Up</td>
<td>Normal</td>
<td>Yes</td>
<td>100 Cotton</td>
<td>Step 1, Step 2</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Light</td>
<td>Firm</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>1/2 page</td>
<td>Pressure</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>15 sec</td>
<td>30 sec</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>1/2 page</td>
<td>30 sec</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Full page</td>
<td>45 sec</td>
</tr>
</tbody>
</table>

6. Peel & Wear.
   - Allow fabric to cool completely, then smoothly and evenly peel away overlay paper.
   - Touch up portions of image by covering with overlay paper again and ironing over again.

OTHER INFORMATION
- Adult supervision is recommended for children; use in a well-ventilated area.
- Not recommended for HP DeskJet 1200C or 1600C models because they apply heat.
- Keep product in closed package between uses; store in a cool, dry place.

Trouble Shooting Guide

- Backing paper does not peel off easily: Tear edge to begin peeling process.
- Colors are bleeding/feathering: Reduce amount of ink coverage in the printer settings or Do not expose to moisture.
- Colors are fading: Reduce ink coverage in the printer settings.
- Seems to have cracks and edges are peeling: Follow the instructions carefully – use strong pressure, the right amount of heat, and the right length of ironing time. Remember large images need more time.
- Color lift off: Make sure the edges are rounded. Sharp edges have tendency to lift off especially after multiple washes.

Recommended Printer Settings

This information may be updated without prior notice.

<table>
<thead>
<tr>
<th>Printers</th>
<th>Print Mode Settings</th>
<th>Print Quality</th>
</tr>
</thead>
<tbody>
<tr>
<td>HP</td>
<td>HP Iron-on Transfer</td>
<td>Normal or Best</td>
</tr>
<tr>
<td>EPSON</td>
<td>360 dpi Inkjet Paper or Photo Quality Paper</td>
<td>360 or 720 dpi</td>
</tr>
<tr>
<td>CANON</td>
<td>T-Shirt Transfer</td>
<td>Default Settings</td>
</tr>
<tr>
<td>LEXMARK</td>
<td>Iron-on Transfer</td>
<td>Best (600 or 1200 dpi)</td>
</tr>
</tbody>
</table>

Printers

Print Mode Settings

Recommended Printer Settings

Print Quality

Trouble Shooting Guide

- Adult supervision is recommended for children; use in a well-ventilated area.
- Not recommended for HP DeskJet 1200C or 1600C models because they apply heat.
- Keep product in closed package between uses; store in a cool, dry place.

HOW TO CARE FOR YOUR PRINTED FABRIC (washing instructions)

- Wash at least 24 hours before washing.
- Fabrics should be machine washed separately inside out (first time only) in cool or cold wash setting, no bleach.
- Immediately remove garments from washer. Colors may bleed if left wet too long.
- Tumble dry at warm setting.
- To re-iron fabric after washing, do not iron directly on transferred image.

OTHER INFORMATION
- Use in a well-ventilated area.
- Not recommended for HP DeskJet 1200C or 1500C models because they apply heat.
- Keep product in closed package between uses; store in a cool, dry place.

Heat Press Transfer

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<td>Midnight Dark</td>
<td>Up</td>
<td>Normal</td>
<td>Yes</td>
<td>100 Cotton</td>
<td>Light</td>
<td>174 Medium</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Light</td>
<td>Firm</td>
<td>20</td>
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PRINTING & TRANSFERRING INSTRUCTIONS using a Heat Press

1. Printing and Preparing Image.
   - The white/smooth surface (without back print) is the imaging-side of the paper.
   - Print design on the paper as normal image viewing (not as mirror image).
   - Refer to printer settings (below): single-sided feeding is recommended.
   - Before printing final image, produce on economy grade paper to test for layout/design.

2. Cut-Out Design.
   - Do not leave a margin around edge of the image.
   - Round off edges to avoid corner lift-off after washing.

   - Remove backing paper by carefully tearing a corner and peeling away from the face/image or if scored, by peeling away at score line on backside.

4. Preparing for Transfer.
   - Prepare heat press at 175°C or refer to your iron’s instruction’s specifications.
   - Fabric should be 100% cotton; press if necessary to ensure flatness, then let cool.
   - Place transfer paper with design facing upwards in desired position on fabric.
   - Cover image with enclosed overlay paper (which can be used a couple of times).

5. Ironing/Transferring Image.
   - Apply hot, dry iron and follow guidelines below for pressure and ironing time.
   - Iron with non-stop motions from top to bottom and side to side.

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